

Chenming GmbH  
**UNCOATED WOODFREE PAPER PM2**

Specifications

Property	Tolerance	Value							Standard
		60	70	75	80	90	100	120	
Grammage (g/m <sup>2</sup> )		60	70	75	80	90	100	120	
Thickness (µm)		75	85	89	94	105	114	134	
Density (km/m <sup>3</sup> )		0,8	0,82	0,84	0,85	0,86	0,88	0,9	
Bulk (cm <sup>3</sup> /g)		1,25	1,21	1,19	1,18	1,17	1,14	1,12	
Roughness PPS (mm)		2,00							
Brightness, ISO 2469 (%)	+/-1%	99							
Opacity (%)		89	91	92	93	94	95	97	
Smoothness (s)		30							
Breaking Length (KM)		≥3.6							
Fold (Times)	+/-2%	≥12	5,1	7,4	9,2	12,6	16,0	25,0	
IGT (m/s)		≥1.6	2,9	3,6	4,8	6,7	8,5	12,0	
Cobb sizing (gsm)		≤40	≥1.8	≥1.8	≥1.8	≥1.8	≥2.0	≥2.0	
Moisture (%)	+/-2%	6							